

SYLTHERM XLT

Silicone Heat Transfer Fluid

SYLTHERM XLT[†] heat transfer fluid is a specially formulated, high performance silicone polymer designed for use as a low temperature, liquid phase heat transfer medium. It offers outstanding low temperature heat transfer and pumpability, plus excellent thermal stability. SYLTHERM XLT fluid has essentially no odor, is low in acute oral toxicity, and is not listed as reportable under SARA Title III, Section 313^{††}.

Recommended use temperature range: -100°C (-150°F) to 260°C (500°F)

Suitable applications: Single fluid process heating and cooling systems in the pharmaceutical and fine chemical industries.

For health and safety information for this product, contact your Dow sales representative or call the number for your area on the second page of this sheet for a Material Safety Data Sheet (MSDS).

Typical Properties of SYLTHERM XLT Fluid¹

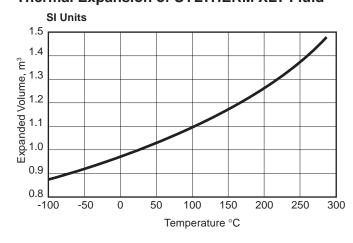
Composition: Dimethyl Polysiloxane

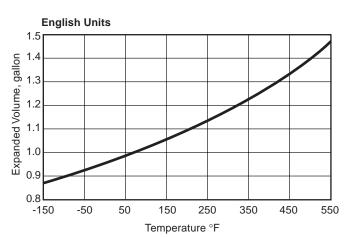
Color: Crystal Clear Liquid

Property	SI Units	English Units
Viscosity @ 25°C (77°F)	1.4 mPa⋅s	1.4 ср
Flash Point ² , Closed Cup	47°C	116°F
Flash Point ³ , Open Cup	54°C	130°F
Autoignition Temp., ASTM D-2155	350°C	662°F
Acid Number, Typical		0.01
Freeze Point	-111°C	-168°F
Density @ 25°C (77°F)	852 kg/m ³	7.1 lb/gal
Specific Gravity @ 25°C (77°F)		0.85
Heat of Combustion	32,800 kJ/kg	14,100 Btu/lb
Average Molecular Weight		317
Estimated Critical Temperature	327°C	620°F
Estimated Critical Pressure	12.16 bar	12 atm
Estimated Critical Volume	3.9 l/kg	0.063 ft ³ /lb

¹ Not to be construed as specifications.

Thermal Expansion of SYLTHERM XLT Fluid





^{††} You may need to comply with similar or additional regulations in other countries.

²ASTM D92

³ASTM D93

SYLTHERM XLT Synthetic Organic Heat Transfer Fluid

Saturated Liquid Properties of SYLTHERM XLT Fluid (SI Units)

Temperature °C	Specific Heat kJ/kg K	Density kg/m³	Thermal Conductivity W/m K	Viscosity mPa∙s	Vapor Pressure kPa
-100	1.520	978.5	0.1341	78.6	
-20	1.688	896.4	0.1192	3.1	
60	1.856	814.2	0.1019	0.80	1.8
140	2.024	732.0	0.0827	0.36	40.1
220	2.192	649.8	0.0620	0.22	261.9
280	2.318	588.2	0.0455	0.17	701.8

Saturated Liquid Properties of SYLTHERM XLT Fluid (English Units)

Temperature °F	Specific Heat Btu/lb°F	Density lb/ft³	Thermal Conductivity Btu/hr ft²(°F/ft)	Viscosity cP	Vapor Pressure psia
-150	0.363	61.23	0.0776	90.2	
0	0.405	55.88	0.0686	2.97	
150	0.446	50.53	0.0581	0.74	0.3
250	0.474	46.96	0.0505	0.42	3.2
350	0.502	43.40	0.0424	0.28	15.2
450	0.530	39.83	0.0339	0.21	47.5
550	0.558	36.26	0.0250	0.16	113.6

For further information, call...

In the United States and Canada: 1-800-447-4369 • FAX: 1-989-832-1465

In Europe: +32 3 450 2240 • FAX: +32 3 450 2815

In the Pacific: +886 22 547 8731 • FAX: +886 22 713 0092 In other Global Areas: 1-989-832-1560 • FAX: 1-989-832-1465

www.dowtherm.com

NOTICE: No freedom from any patent owned by Seller or others is to be inferred. Because use conditions and applicable laws may differ from one location to another and may change with time, Customer is responsible for determining whether products and the information in this document are appropriate for Customer's use and for ensuring that Customer's workplace and disposal practices are in compliance with applicable laws and other governmental enactments. Seller assumes no obligation or liability for the information in this document. NO WARRANTIES ARE GIVEN; ALL IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE ARE EXPRESSLY EXCLUDED.

Published December 2003

NOTE: SYLTHERM heat transfer fluids are manufactured by Dow Corning Corporation and distributed by The Dow Chemical Company.



Europe: CH-153-313-E-1203